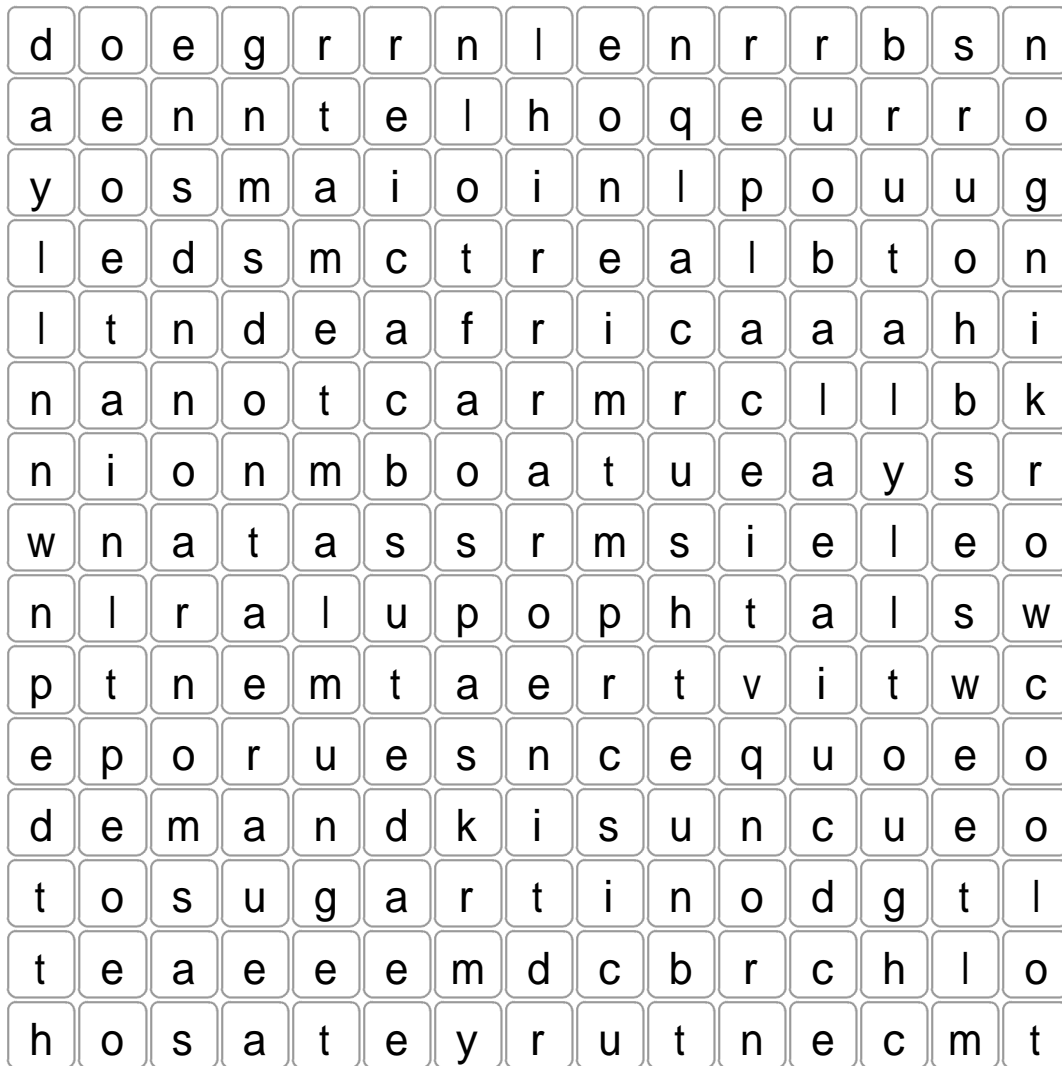


Sugar and Slaves



Words to find:

africa, brutal, cane, century, cool, crush, demand, europe, hours, labour, liquid, long, money, plantation, popular, processed, replace, slaves, sugar, sweet, tough, treatment, windmill, working.